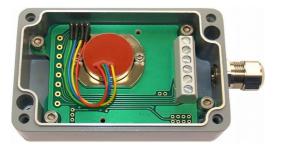
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## Sensor box containing one inclinometer with RS485 bus interface

#### Features

- Modbus RTU compatible RS485 output signal
- individually temperature compensated
- up to 128 units on one RS485 data bus
- optional chain inclinometer housing with two opposite cable glands
- transfer rate of 115200 baud; cable lengths of up to 1000m possible
- integrated inclinometer can be mounted in either one (NG) or three (NB, N) different axes

- Sensor electronics electrically isolated from housing
- 9...16V operating voltage
- Robust pressure die cast aluminium housing (IP67) with salt water proof coating
- Twist free 4-point fastening of rigid, 3.2mm thick base PCB

#### Description

The sensor box SB1M is a pressure die cast aluminium housing (IP67) with integrated digital sensor electronics containing one robust N or NG or one highly accurate NB inclinometer for uniaxial inclination measurement. The last unit on the RS485-bus can be fitted with a terminator resistor.

Its individual temperature compensation, its simple and well-documented master-slave protocol interface and its bus-capability make it a versatile device for all applications where a RS485 or (in conjunction with a standard industrial converter) a RS232 or USB sensor output is required.

#### Application

The SB1M inclinometer is suitable for applications requiring the measurement of inclination for further processing on a PC or PLC.

Typical areas of application include construction, mining, agricultural machinery, transportation and conveyor systems, ships, automation technology as well as general mechanical engineering.

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### Recommended integrated inclinometer:

1) Especially shock-proof.

2) Best linearity. Lowest temperature drift.

3) Good linearity. Large measuring range.

MR	Туре	NB3	N2	NG2	N3	NG3	N4	NG4
±2 or	±10°	2)	1)	3)				
±10°.	±30°				1)	3)		
±30	.±70°						1)	
±30°.	±80°							3)

## **Technical Specification**

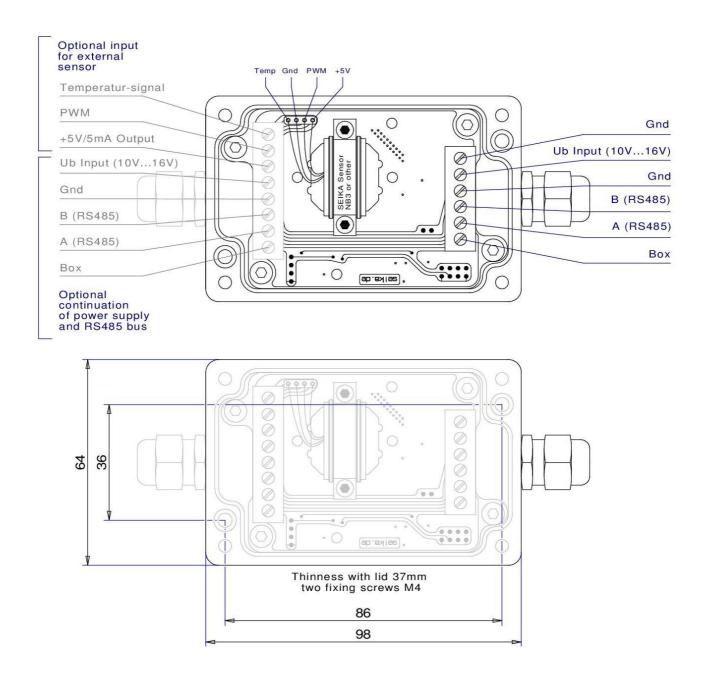
Terminal	6 x 1.5mm <sup>2</sup>		
Cable gland	M12x1.5		
Measuring range, resolution,	depends on integrated SEIKA sensor		
Degree of protection	IP67		
Measuring axes (N- and NB-sensor)	three orthogonal axes		
Measuring axes (NG.sensor)	one axis		
Optional signal terminator resistor	100 Ohm		
Operating temperature	-40 +85°C		
Operating voltage	9V16V		
Current consumption	approx. 45 mA		

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SB1M

### Dimensions (in mm) and connections



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